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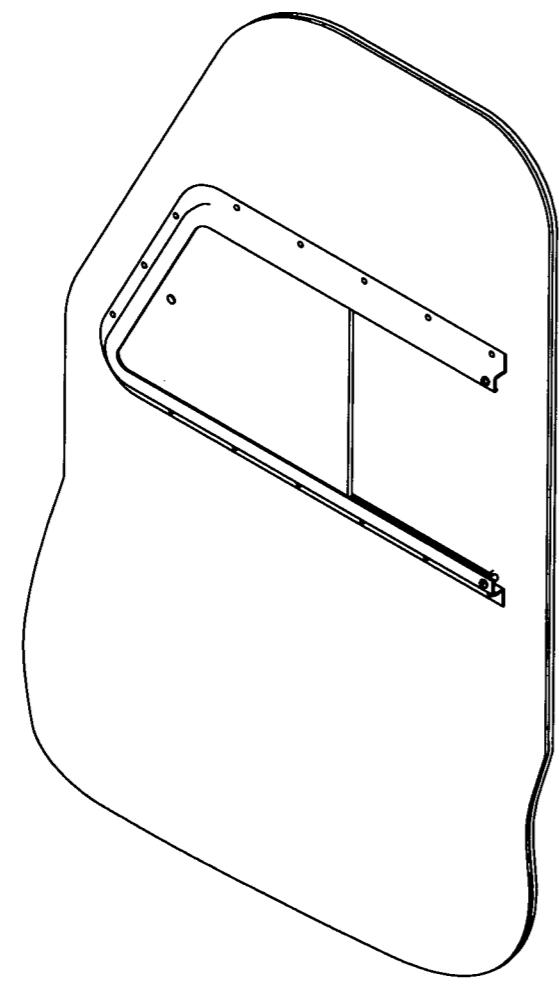
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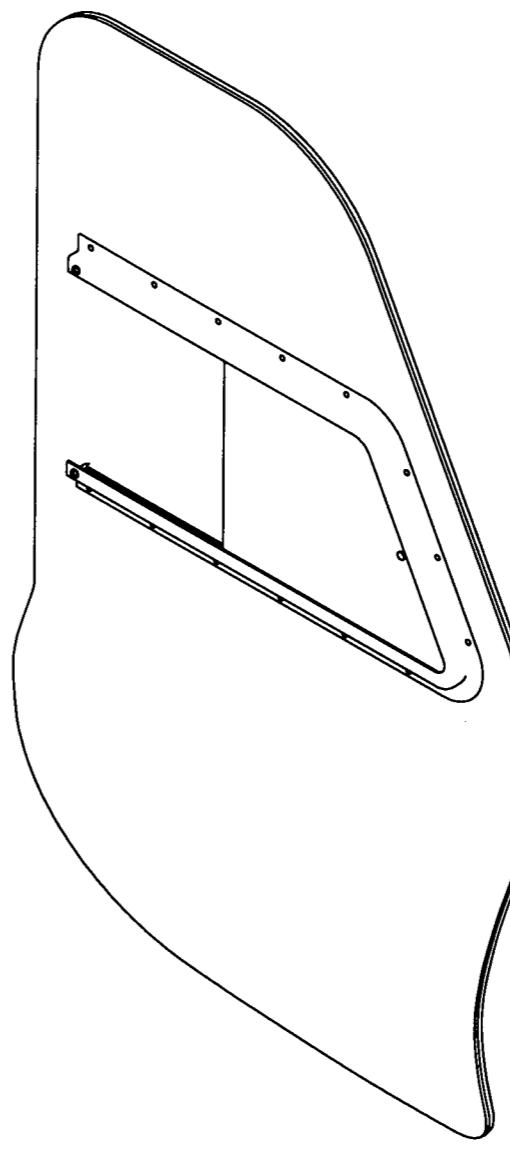
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D4548-041 STD FLAT CREW WINDOW (LH)



D4548-042 STD FLAT CREW WINDOW (RH)

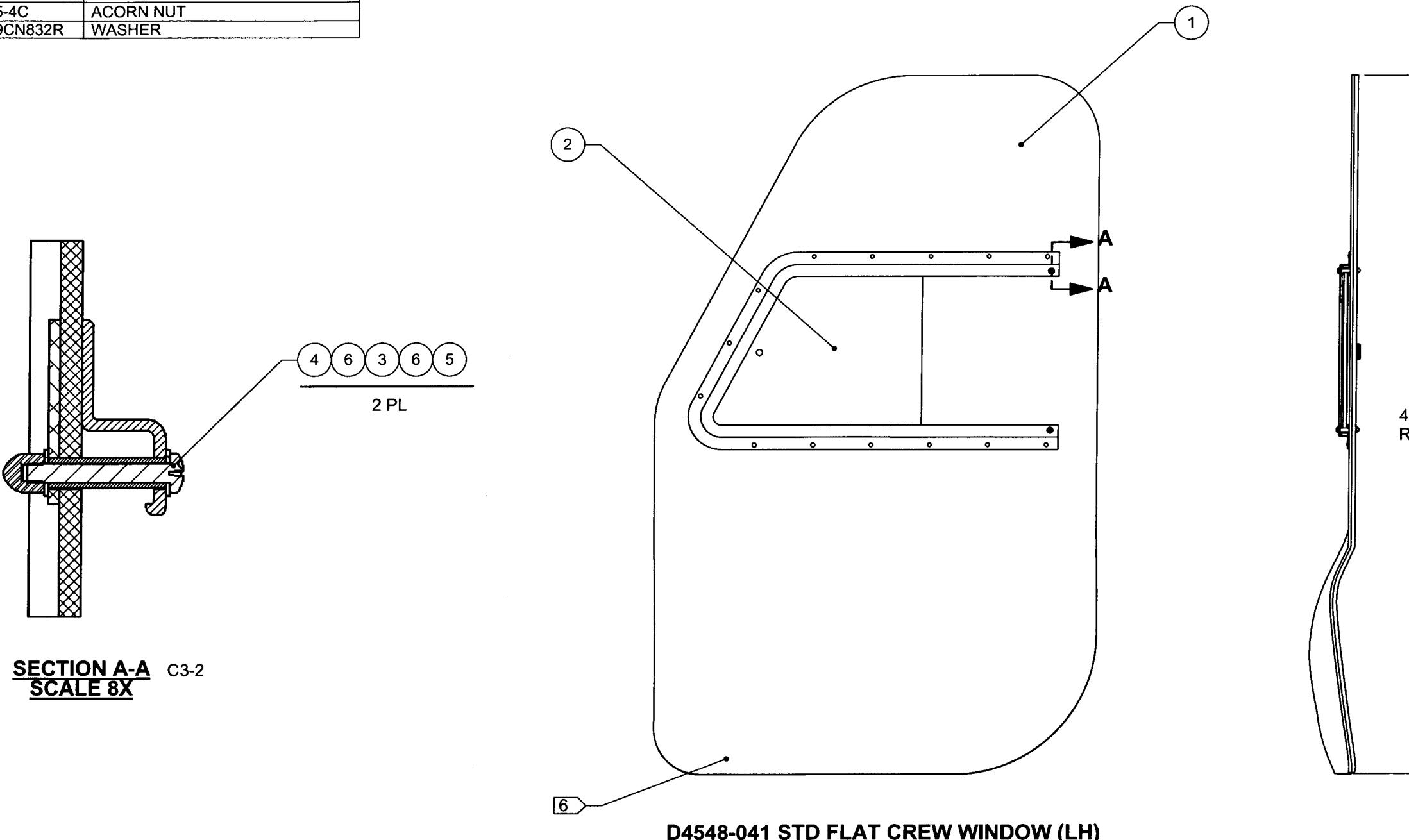
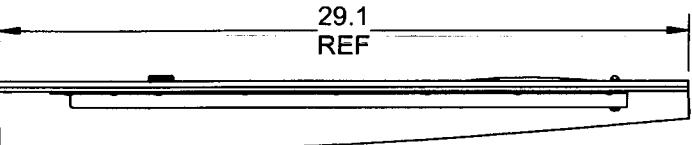


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A	NEW ISSUE	AP	12.02.27
REV.	DESCRIPTION	BY	DATE
DESIGN	AP	DART AEROSPACE LTD	
DRAWN	AP	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>[Signature]</i>	D4548	SHEET 1 OF 7
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	STD FLAT CREW WINDOW	NTS
DATE	12.02.27	COPYRIGHT © 2012 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

8 7 6 5 4 3 2 1

ITEM	QTY -041	P/N	DESCRIPTION
	X	D4548-041	STD FLAT CREW WINDOW (LH)
1	1	D4548-011	FLAT WINDOW ASSY (LH)
2	1	D4552-041	SLIDING WINDOW ASSY (LH)
3	2	D4601-1	SPACER
4	2	MS27039-0818	SCREW
5	2	MS51865-4C	ACORN NUT
6	4	NAS1149CN832R	WASHER



D4548-041 STD FLAT CREW WINDOW (LH)

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2012-03-08
JW

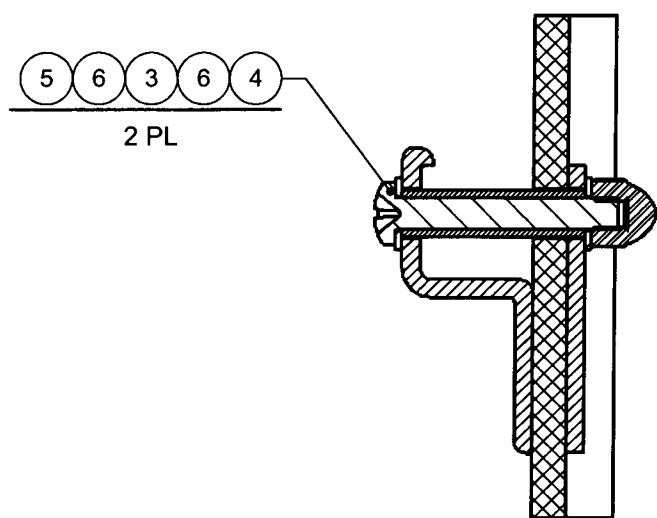
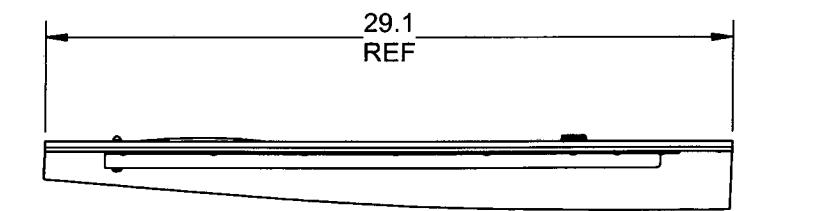
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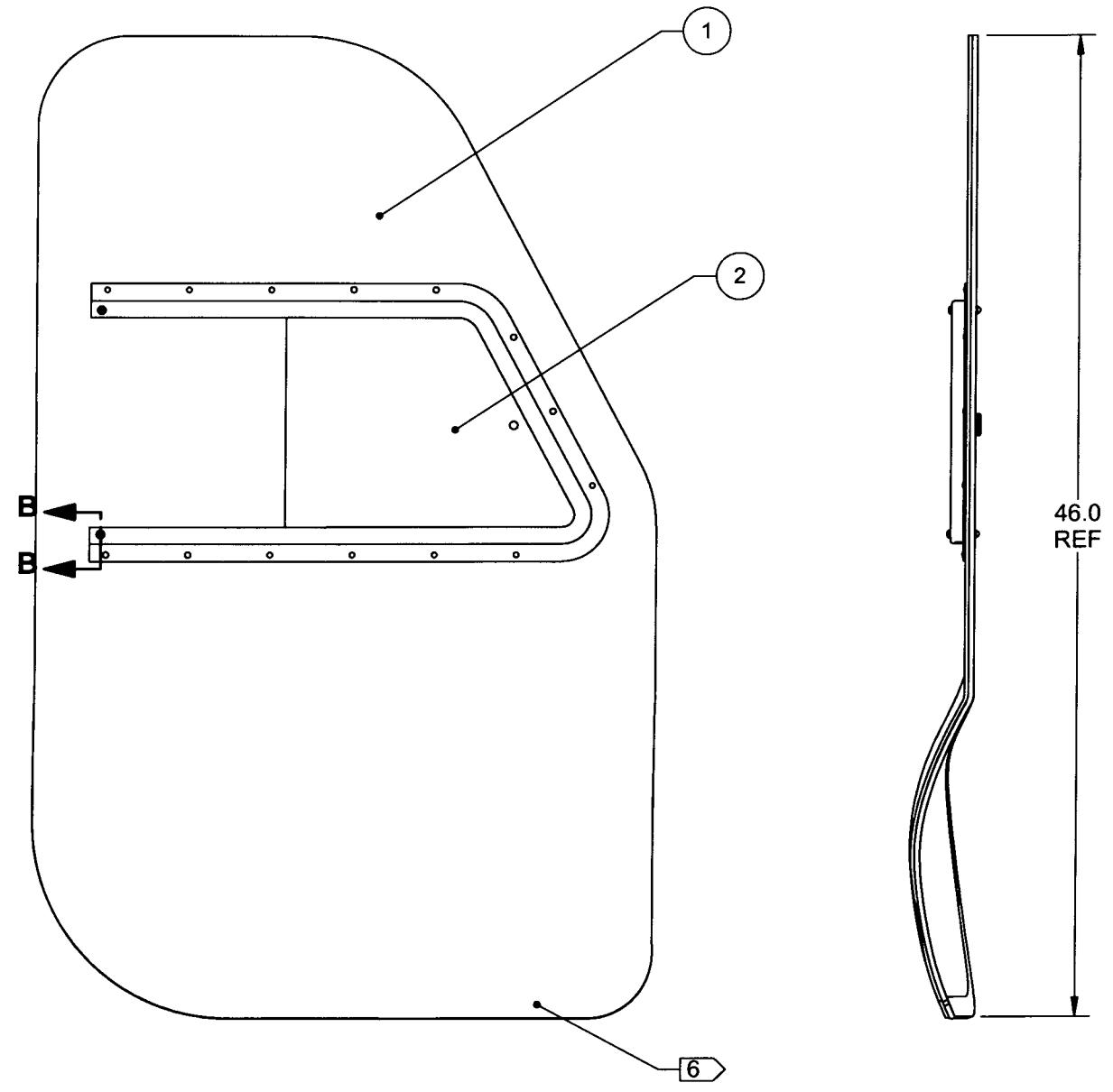
- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: ENGRAVE WITH DART P/N "D4548-041" & BN "BXXXXX" WITHIN 0.125 IN FROM THE EDGE OF WINDOW, USE .125" LETTERS TO MAX DEPTH OF 0.005 PER DART QSI 044 6.4 USING VIBRATING STYLUS
- 7) WEIGHT: 12.0 lbs

DESIGN	AP	DART AEROSPACE LTD	
DRAWN	AP	HAWKESBURY, ONTARIO, CANADA	
CHECKED	JW	DRAWING NO.	
MFG. APPR.	JW	REV. A D4548	
APPROVED	JW	SHEET 2 OF 7	
DE APPR.	JW	TITLE STD FLAT CREW WINDOW	
DATE	12.02.27	SCALE NTS	
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ITEM	QTY -042	P/N	DESCRIPTION
	X	D4548-042	STD FLAT CREW WINDOW (RH)
1	1	D4548-012	FLAT WINDOW ASSY (RH)
2	1	D4552-042	SLIDING WINDOW ASSY (RH)
3	2	D4601-1	SPACER
4	2	MS27039-0818	SCREW
5	2	MS51865-4C	ACORN NUT
6	4	NAS1149CN832R	WASHER



SECTION B-B C5-3
SCALE 8X



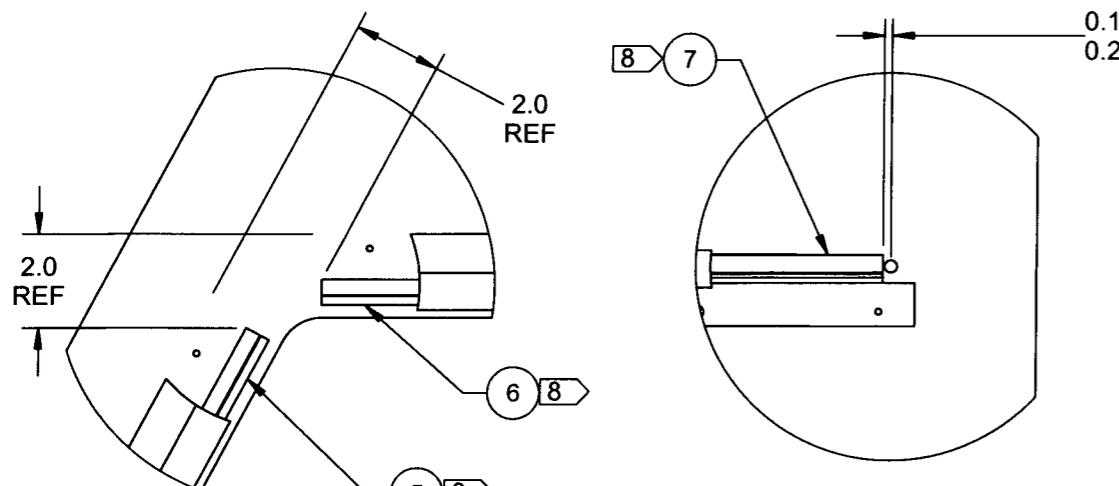
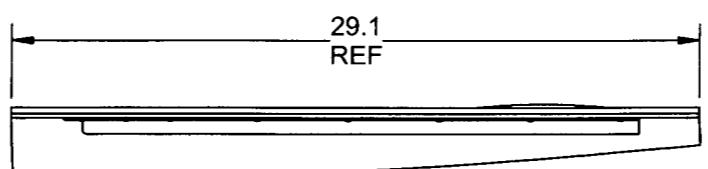
RELEASED
2012-03-08
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D4548-042 STD FLAT CREW WINDOW (RH)

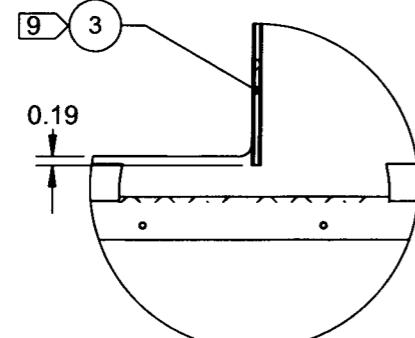
- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: ENGRAVE WITH DART P/N "D4548-042" & BN "BXXXXX" WITHIN 0.125 IN FROM THE EDGE OF WINDOW, USE .125" LETTERS TO MAX DEPTH OF 0.005 PER DART QSI 044 6.4 USING VIBRATING STYLUS
 - 7) WEIGHT: 12.0 lbs

DESIGN	AP	DART AEROSPACE LTD	
DRAWN	AP	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>[Signature]</i>	D4548	SHEET 3 OF 7
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	STD FLAT CREW WINDOW	NTS
DATE	12.02.27	COPYRIGHT © 2012 BY DART AEROSPACE LTD	
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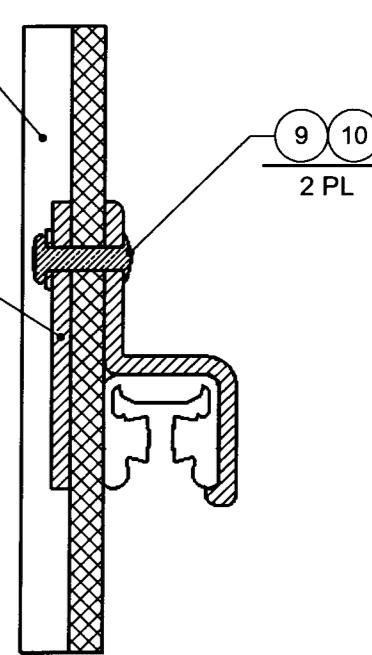
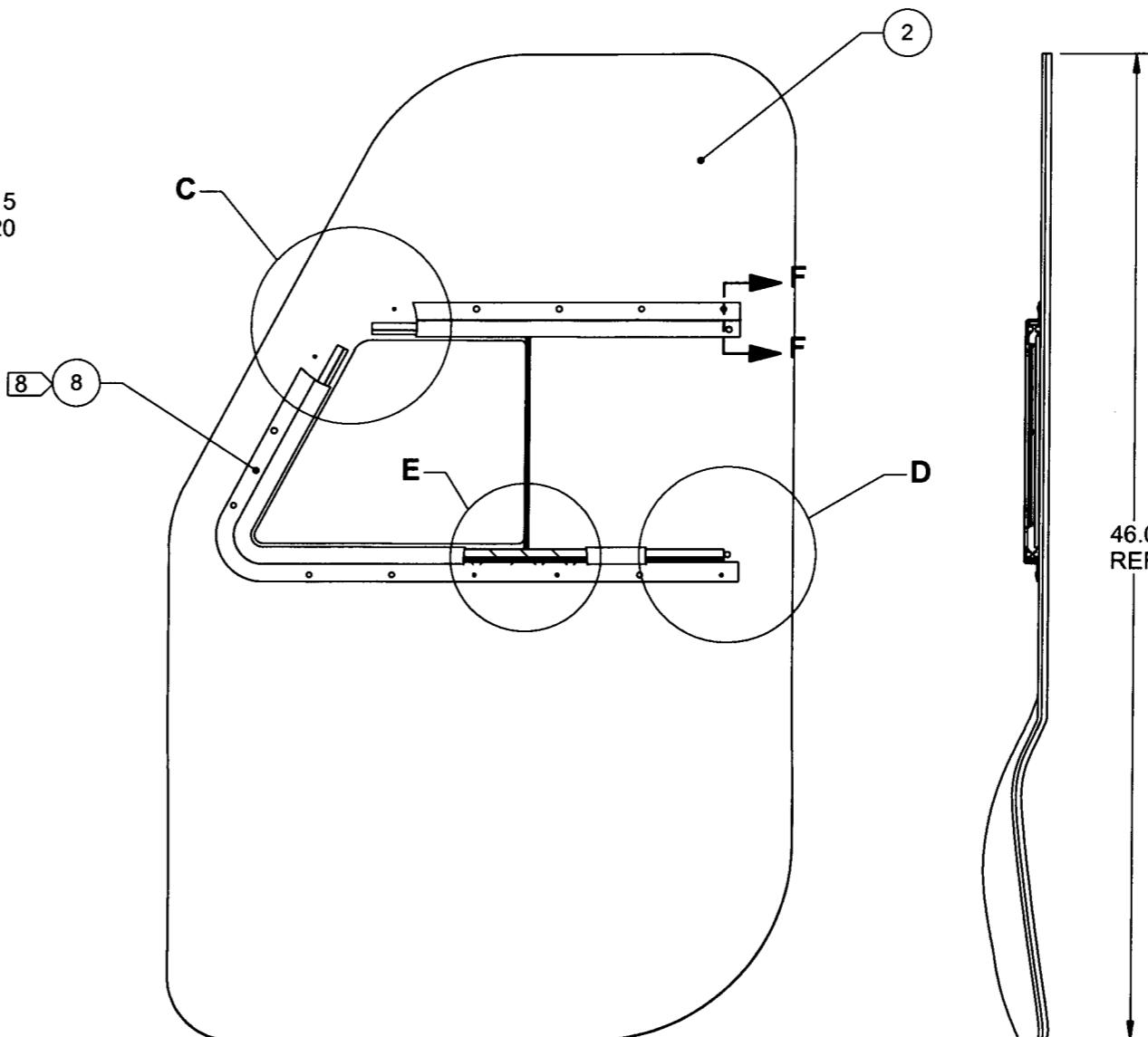
ITEM	QTY -011	P/N	DESCRIPTION
X	D4548-011	FLAT WINDOW ASSY (LH)	
1	1	D3802-1-100	WINDOW SEAL
2	1	D4537-1	FLAT WINDOW (LH)
3	1	D4550-097	WINDOW PILE
4	1	D4551-1	INBOARD SLIDING WINDOW FRAME
5	1	D4553-093	WINDOW TRACK
6	1	D4553-161	WINDOW TRACK
7	1	D4553-209	WINDOW TRACK
8	1	D4554-1	OUTBOARD SLIDING WINDOW FRAME (LH)
9	14	BSP-46	RIVET
10	14	NAS1149FN432P	WASHER



DETAIL C
SCALE 2X



DETAIL E
SCALE 2X



SECTION F-F
SCALE 8X

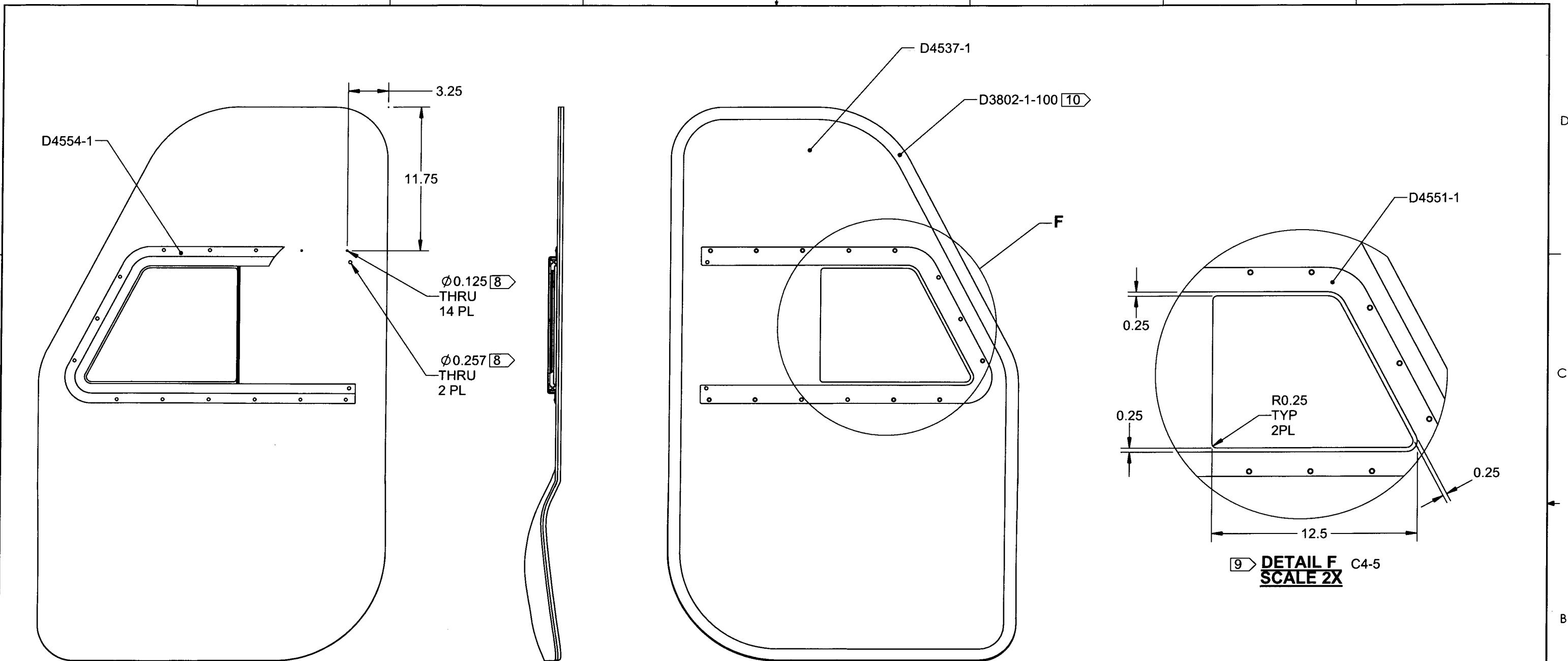
D4548-011 FLAT WINDOW ASSY (LH)

RELEASED
2012-03-08
MM

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 10.6 lbs
- 8) INSTALL WITH BLACK SIKAFLEX
- 9) INSTALL WITH 3M SCOTCH-WELD 1300L RUBBER & GASKET ADHESIVE

DESIGN	AP	DART AEROSPACE LTD	
DRAWN	AP	HAWKESBURY, ONTARIO, CANADA	
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	12.02.27		
		DRAWING NO. D4548	
		REV. A	
		SHEET 4 OF 7	
		TITLE	
		STD FLAT CREW WINDOW	
SCALE NTS			
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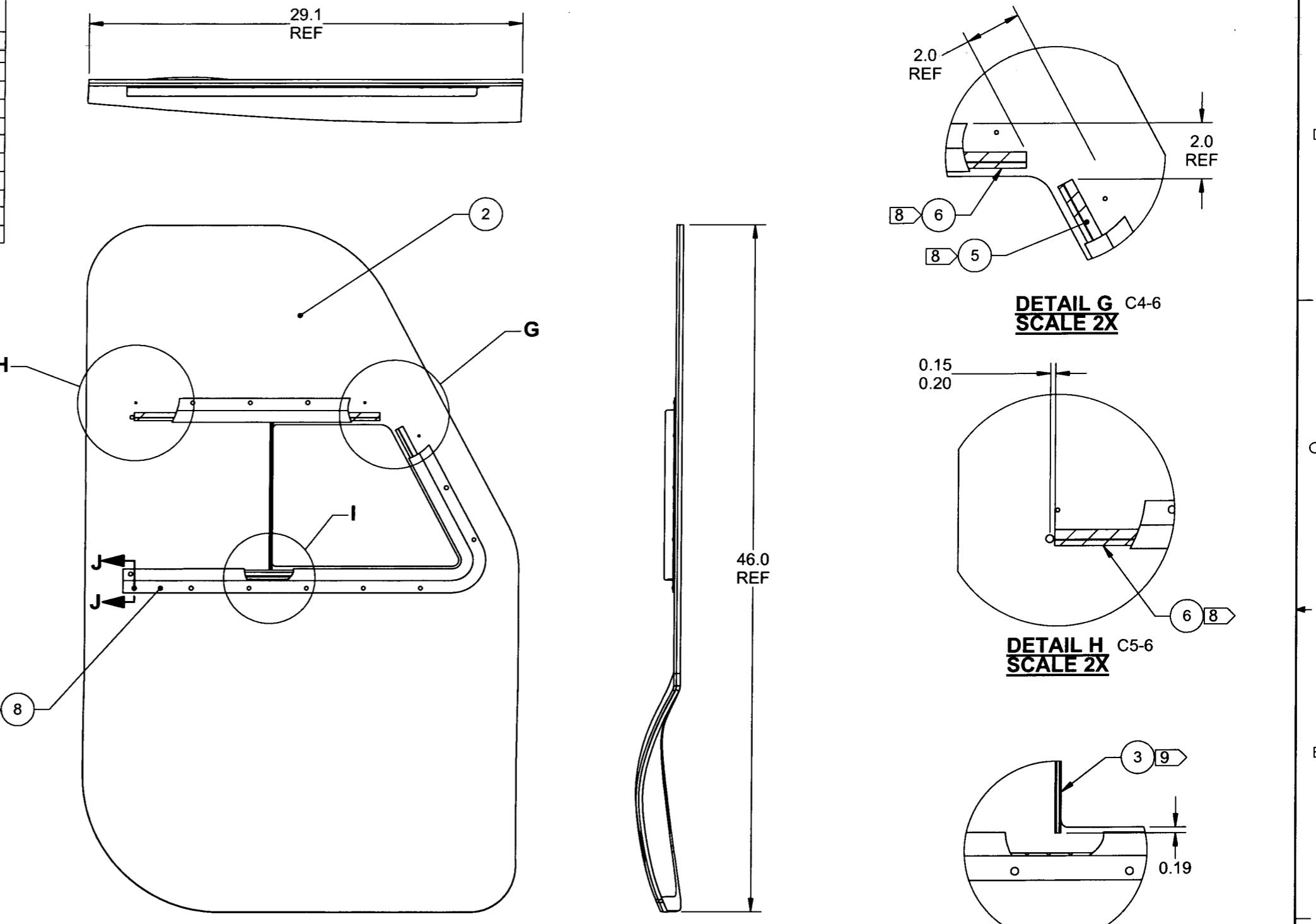


- NOTES:**
- 1) MATERIAL: N/A
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 10.6 lbs
 - 8) TRANSFER DRILL D4554-1 AND D4537-1 USING D4551-1
 - 9) USE D4551-1 TO LOCATE SLIDING WINDOW CUT-OUT
 - 10) INSTALL WITH SELF ADHESIVE BACKING, SHAPE AS REQUIRED

DESIGN	AP	DART AEROSPACE LTD
DRAWN	AP	HAWKESBURY, ONTARIO, CANADA
CHECKED	<i>AP</i>	DRAWING NO.
MFG. APPR.	<i>AP</i>	REV. A
APPROVED	<i>AP</i>	D4548
DE APPR.	<i>AP</i>	SHEET 5 OF 7
DATE	12.02.27	TITLE
		STD FLAT CREW WINDOW
		NTS
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ITEM	QTY	P/N	DESCRIPTION
	-012	X	D4548-012 FLAT WINDOW ASSY (RH)
1	1	D3802-1-100	WINDOW SEAL
2	1	D4537-2	FLAT WINDOW (RH)
3	1	D4550-097	WINDOW PILE
4	1	D4551-1	INBOARD SLIDING WINDOW FRAME
5	1	D4553-093	WINDOW TRACK
6	1	D4553-161	WINDOW TRACK
7	1	D4553-209	WINDOW TRACK
8	1	D4554-2	OUTBOARD SLIDING WINDOW FRAME (RH)
9	14	BSP-46	RIVET
10	14	NAS1149FN432P	WASHER

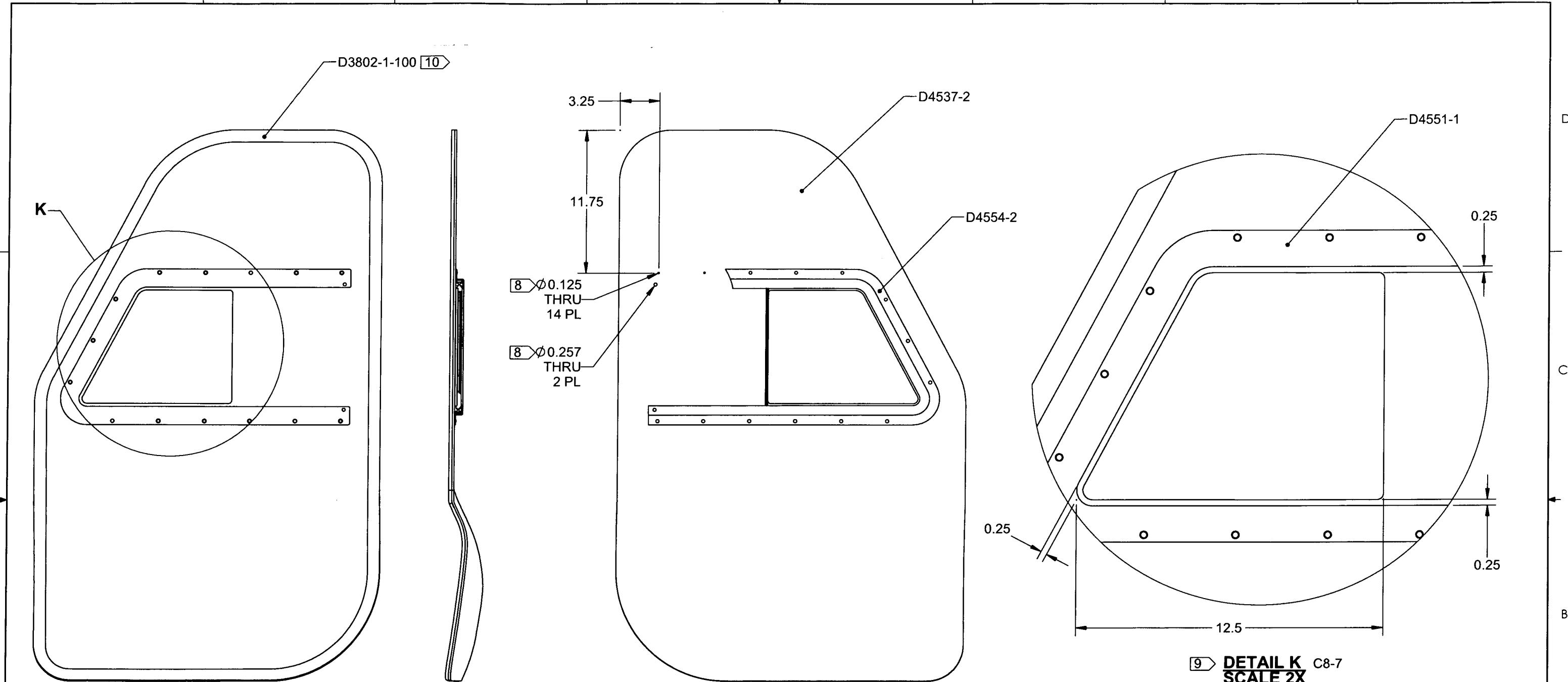


D4548-012 FLAT WINDOW ASSY (RH)

RELEASED
2012-03-08

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 10.6 lbs
 - 8) INSTALL WITH BLACK SIKAFLEX
 - 9) INSTALL WITH 3M SCOTCH-WELD 1300L RUBBER & GASKET ADHESIVE

DESIGN	AP	DART AEROSPACE LTD	
DRAWN	AP	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	
MFG. APPR.		REV. A	
APPROVED		D4548	
DE APPR.		SHEET 6 OF 7	
DATE	12.02.27	TITLE	STD FLAT CREW WINDOW
		SCALE	NTS
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		WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



D4548-012 FLAT WINDOW ASSY (RH)

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 10.6 lbs
- 8) TRANSFER DRILL D4554-2 AND D4537-2 USING D4551-1
- 9) USE D4551-1 TO LOCATE SLIDING WINDOW CUT-OUT
- 10) INSTALL WITH SELF ADHESIVE BACKING, SHAPE AS REQUIRED

DESIGN	AP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
DRAWN	AP	
CHECKED		DRAWING NO.
MFG. APPR.		REV. A
APPROVED		D4548
DE APPR.		SHEET 7 OF 7
DATE	12.02.27	TITLE
		STD FLAT CREW WINDOW
		NTS

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